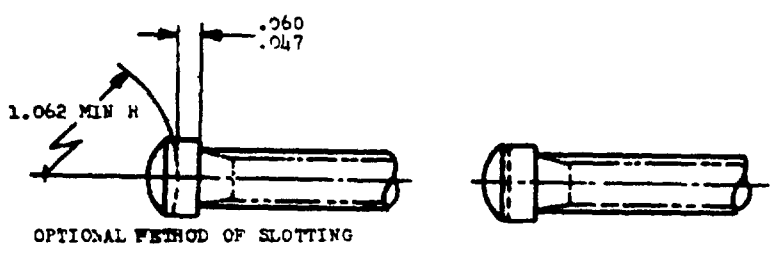
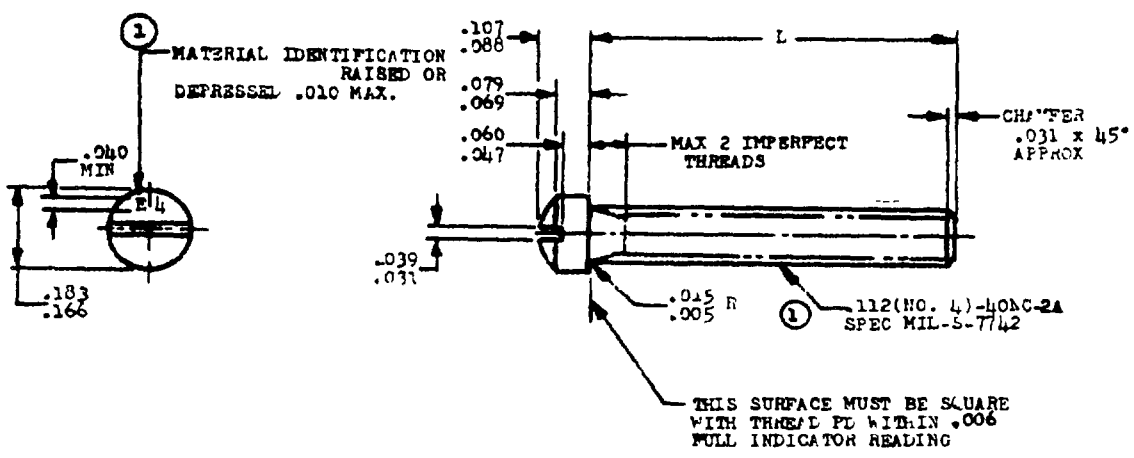


NOTE: Increased strength specifications in other parts may apply for any purpose other than in use with the Standard. The United States Government hereby disclaims any responsibility for any information or data that may be published, furnished, or in any way supplied by the standard, specifications, or other data in this standard in any manner whatsoever, including the liability for any patent or copyright infringement, or any other legal liability that may be incurred by any party in any way using the standard.

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OPTIONAL METHOD OF SLOTTING



| L | PART NO. | L | PART NO. |
|------|----------|------|----------|
| .250 | AN116902 | .562 | AN116907 |
| .312 | AN116903 | .625 | AN116908 |
| .375 | AN116904 | .688 | AN116909 |
| .438 | AN116905 | .750 | AN116910 |
| .500 | AN116906 | | |

NOTE: THE CONCENTRICITY OF THREAD PD IN RELATION TO THE HEAD SHALL BE WITHIN .005 DIA.
MATERIAL: STEEL AMS 5061
STRESS RELIEVE AFTER HEADING. MATERIAL SPECIFICATION HARDNESS REQUIREMENTS MUST BE MAINTAINED.
FINISH: CADMIUM PLATE AMS 2400
BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED. TOLERANCES, LINEAR DIMENSIONS ± .010.
DO NOT USE UNASSIGNED PART NUMBERS

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE

PROCUREMENT SPECIFICATION

AIR FORCE-NAVY AERONAUTICAL STANDARD

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SCREW-OVAL FILLISTER HEAD, .112-40

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APPROVED 1 Jul 59 REVISED ① 11 Dec 54