



A	L	PART NO.	A	L	PART NO.	A	L	PART NO.
.392	.594	AN121751	1.079	1.281	AN121762	1.767	1.969	AN121775
.454	.656	AN121752	1.142	1.344	AN121763	1.829	2.031	AN121774
.517	.719	AN121753	1.204	1.406	AN121764	1.892	2.094	AN121775
.579	.761	AN121754	1.267	1.469	AN121765	1.954	2.156	AN121776
.642	.844	AN121755	1.329	1.531	AN121766	2.017	2.219	AN121777
.704	.906	AN121756	1.392	1.594	AN121767			
.767	.969	AN121757	1.454	1.656	AN121768			
.829	1.031	AN121758	1.517	1.719	AN121769			
.892	1.094	AN121759	1.579	1.781	AN121770			
.954	1.156	AN121760	1.642	1.844	AN121771			
1.017	1.219	AN121761	1.704	1.906	AN121772			

MATERIAL: STEEL AMS 6322 (AMS 6320 MATERIAL MAY BE ALSO BE USED FOR THESE PARTS UNTIL 1 JUNE 1963).
 HARDNESS: ROCKWELL C26-32
 FINISH: CADMIUM PLATE AMS 2400
 SURFACE ROUGHNESS: AS291. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES.
 HARDEN (OIL QUENCH) AND TEMPER. SHANK DIAMETER SHALL NOT BE DECARBURIZED.
 ① INSPECTION: ALL PARTS SHALL UNDERGO MAGNETIC INSPECTION IN ACCORDANCE WITH AMS2640.
 BREAK SHARP EDGES .003 - .015.
 DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED: TOLERANCES; LINEAR DIMENSIONS ± .010, ANGULAR DIMENSIONS ± 5".
 DO NOT USE UNASSIGNED PART NUMBERS.
 THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

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APPROVED 8 Jun 49 REVISED ① 17 Sep 50 ② 28 Aug 62 ③ 30 June 1964

PA 11 CUST AV, AS 11	AIR FORCE-NAVY AERONAUTICAL STANDARD	AN121751 THRU AN121800
	PIN, STRAIGHT, HEADED - 312 NON.	