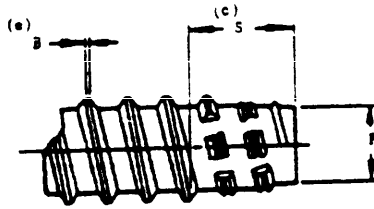
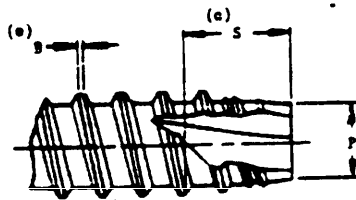


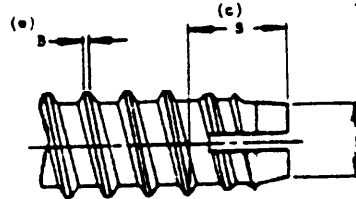
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TYPE BF OR FZ



TYPE BT OR TS



TYPE BO OR H

(d) OPTIONAL TYPES OF ENDS FOR THREAD CUTTING SCREWS

CARBON STEEL, SLOTTED HEAD SCREWS, THREAD FORMING, DASH NUMBERS FOR:

LENGTH	NO. 4		NO. 5		NO. 6		NO. 8		NO. 10		1/4	
	DASH NO.	GRIP MIN.	DASH NO.	GRIP MIN.	DASH NO.	GRIP MIN.	DASH NO.	GRIP MIN.	DASH NO.	GRIP MIN.	DASH NO.	GRIP MIN.
3/16	2-1	.075	2-1	.075	6-4	.09L	8-6	.205	10-6	.168		
1/4	2-4	.09	2-4	.09	6-6	.119	8-8	.230	10-8	.183		
3/8	3-2	.112	3-2	.112	6-8	.144	8-10	.255	10-10	.208	14-10	.215
1/2					6-12	.178	8-12	.26L	10-12	.21L	14-12	.22L
5/8					6-1L	.201	8-1L	.289	10-1L	.237	14-1L	.249
1					6-16	.22L	8-16	.31L	10-16	.257	14-16	.27L
1 1/4					6-20	.247L	8-20	.33L	10-20	.277	14-20	.29L
1 1/2					6-2L	.272L	8-2L	.36L	10-2L	.302	14-2L	.31L
2							8-28	1.529	10-28	1.532	14-28	1.509
2 1/4							8-32	1.777	10-32	1.782	14-32	1.759
2 1/2							8-36	2.019	10-36	2.032	14-36	2.009
3							8-40	2.277	10-40	2.282	14-40	2.259

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PROCUREMENT SPECIFICATION

AIR FORCE-NAVY AERONAUTICAL STANDARD
 SCREW, TAPPING, THREAD FORMING OR
 THREAD CUTTING ROUND HEAD, SPACED THD

AN530

APPROVED 17 Jul 55 REVISED 17 Jul 57

