

TABLE I. DASH NUMBERS AND DIMENSIONS - CONTINUED

NOMINAL SIZE			1/4 (.250)	5/16 (.3125)	3/8 (.375)	7/16 (.4375) ^{3/}								
THREAD SIZE			.250-20UNC-3A	.3125-18UNC-3A	.375-16UNC-3A	.4375-14UNC-3A								
Ø D	BODY	MAX	.2500	.3125	.3750	.4375								
		MIN	.2435	.3053	.3678	.4294								
Ø A	HEAD	MAX	.375	.469	.562	.656								
		MIN	.365	.457	.550	.642								
H	HEAD HEIGHT	MAX	.250	.312	.375	.438								
		MIN	.244	.306	.368	.430								
S	HEAD SIDE HEIGHT	MAX	.225	.281	.337	.394								
		MIN	.225	.281	.337	.394								
J	SOCKET WIDTH ACROSS FLATS	MAX	.1900	.2530	.3160	.3790								
		MIN	.1875	.2500	.3125	.3750								
T	KEY ENGAGEMENT	MIN	.120	.151	.182	.213								
G	WALL THICKNESS	MIN	.095	.119	.143	.166								
C	CHAMFER OR RADIUS	MAX	.008	.008	.008	.010								
R	FILLET EXTENSION	MAX	.014	.017	.020	.023								
		MIN	.009	.012	.015	.018								
K	HOLE LOCATION	MAX	.085	.104	.123	.141								
		MIN	.065	.084	.103	.121								
Ø E	HOLE	MAX	.050	.050	.067	.067								
		MIN	.044	.044	.061	.061								
	RECOMMENDED WIRE DIAMETER	MAX	.040	.040	.057	.057								
		MIN	.032	.032	.045	.045								
	ALIGNMENT PUG DIAMETER		.030	.030	.051	.051								
TENSILE STRENGTH, LBS			2/ MIN		5,400	8,900	13,200	18,100						
L LENGTH	TOLERANCE SIZE		DASH NO	L _G MAX	L _B MIN	DASH NO	L _G MAX	L _B MIN	DASH NO	L _G MAX	L _B MIN	DASH NO	L _G MAX	L _B MIN
	.375 OR UNDER	.4375 AND OVER												
.375			32			46								
.500			33			47			62			80		
.625	+0.00	+0.00	34			48			63			81		
.750	-0.03	-0.03	35			49			64			82		
.875			36			50			65			83		
1.000			37			51			66			84		
1.250			38			52			67			85		
1.500			39	.50	.25	53			68			86		
1.750	+0.00	+0.00	40	.50	.25	54	.62	.35	69	.50	.19	87		
2.000	-0.04	-0.06	41	1.00	.75	55	.62	.35	70	.50	.19	88	.62	.27
2.250			42	1.00	.75	56	1.12	.85	71	1.00	.69	89	.62	.27
2.500			43	1.50	1.25	57	1.12	.85	72	1.00	.69	90	2.12	.77
2.750			44	1.50	1.25	58	1.62	1.35	73	1.50	1.10	91	1.12	.77
3.000			45	2.00	1.75	59	1.62	1.35	74	1.50	1.10	92	1.62	1.27
3.250	+0.00	+0.00				60	2.12	1.85	75	2.00	1.69	93	1.62	1.27
3.500	-0.06	-0.08				61	2.12	1.85	76	2.00	1.69	94	2.12	1.77
4.000									77	2.50	2.19	95	2.62	2.27
4.500									78	3.00	2.69			
5.000									79	3.50	3.19			

- 1/ SEE REQUIREMENT 8
- 2/ SEE REQUIREMENT 9
- 3/ INACTIVE FOR NEW DESIGN

PREPARING ACTIVITY: ARMY-AR
 CUSTODIANS: ARMY- NAVY- OS
 AIR FORCE-99 DLA-

REVIEW: MC, MI, SH, IS, 11
 USER: AS, AT, ME
 PROJECT NUMBER: 5305-1916

DISTRIBUTION STATEMENT

MILITARY SPECIFICATION SHEET
 TITLE
 SCREW, CAP, SOCKET HEAD, HEXAGON,
 DRILLED ALLOY STEEL, (UNC-3A)

SPECIFICATION SHEET NUMBER
MS24677D 2 JAN 92
 SUPERSEDING MS24677C 5 MARCH 1986
 AND MS24676
 AMSC- N/A FSC- 5305

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION: FF-S-86

DEPARTMENT OF DEFENSE

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ALL REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THE SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION: FF-S-86

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE.

TABLE I. DASH NUMBERS AND DIMENSIONS - CONTINUED

NOMINAL SIZE		1/2 (.500)	5/8 (.625)	3/4 (.750)	7/8 (.875) ^{3/}	1 (1.000)								
THREAD SIZE		.500-13UNC-3A	.625-11UNC-3A	.750-10UNC-3A	.875-9UNC-3A	1.000-8UNC-3A								
Ø D	BODY	MAX .5000	.6250	.7500	.8750	1.0000								
		MIN .4919	.6163	.7406	.8647	.9886								
Ø A	HEAD	MAX .750	.938	1.125	1.312	1.500								
		MIN .735	.921	1.107	1.293	1.479								
H	HEAD HEIGHT	MAX .500	.625	.750	.875	1.000								
		MIN .492	.616	.740	.864	.988								
S	HEAD SIDE HEIGHT	MIN .450	.562	.675	.787	.900								
J	SOCKET WIDTH	MAX .3790	.5050	.6310	.7570	.7570								
	ACROSS FLATS	MIN .3750	.5000	.6250	.7500	.7500								
T	KEY ENGAGEMENT	MIN .245	.307	.370	.432	.495								
G	WALL THICKNESS	MIN .190	.238	.285	.333	.380								
C	CHAMFER OR RADIUS	MAX .010	.010	.010	.015	.015								
R	FILLET	MAX .026	.032	.039	.044	.050								
	EXTENSION	MIN .020	.024	.030	.034	.040								
K	HOLE LOCATION	MAX .160	.198	.235	.273	.310								
		MIN .140	.178	.215	.253	.290								
Ø E	HOLE	MAX .067	.067	.097	.097	.097								
		MIN .061	.061	.091	.091	.091								
	RECOMMENDED WIRE DIAMETER	MAX .057	.057	.080	.080	.080								
		MIN .045	.045	.064	.064	.064								
	ALIGNMENT PLUG DIAMETER ^{1/}	.051	.051	.081	.081	.081								
	TENSILE STRENGTH, LBS ^{2/} MIN	24,100	38,400	56,800	78,500	103,000								
L LENGTH	TOLERANCE SIZE		DASH NO	L _C MAX	L _B MIN	DASH NO	L _C MAX	L _B MIN	DASH NO	L _C MAX	L _B MIN	DASH NO	L _C MAX	L _B MIN
	.750	.875												
	OR UNDER	AND OVER												
.500			96											
.625	+0.00	+0.00	97											
.750	-0.03	-0.05	98											
.875			99											
1.000			100			116								
1.250			101			117								
1.500			102			118								
1.750	+0.00	+0.00	103			119								
2.000	-0.06	-0.10	104			120						147		159
2.250			105	.75	.36	121						148		160
2.500			106	.75	.36	122	.75	.30				149		161
2.750			107	.75	.36	123	.75	.30				150		162
3.000			108	1.50	1.12	124	.75	.30				151		163
3.250			109	1.50	1.12	125	1.50	1.04				152	1.00	.44
3.500			110	1.50	1.12	126	1.50	1.04				153	1.00	.44
4.000	+0.00	+0.00	111	2.25	1.86	127	2.25	1.80				154	2.00	1.44
4.500	-0.08	-0.14	112	3.00	2.62	128	2.25	1.80				155	2.00	1.44
5.000			113	3.00	2.62	129	3.00	2.54				156	2.00	1.44
5.500			114	3.75	3.36	130	3.75	3.30				157	3.00	2.44
6.000			115	4.50	4.12	131	3.75	3.30				158	3.00	2.44

INTERCHANGEABILITY DATA

^{1/} SEE REQUIREMENT 8
^{2/} SEE REQUIREMENT 9
^{3/} INACTIVE FOR NEW DESIGN

EFFECTIVE 7 JULY 1975, MS24676 WAS CANCELLED AND SUPERSEDED BY MS24677

MS24676 AND THE SCREWS COVERED BY THE PART NUMBERS LISTED IN THE STANDARD ARE CANCELLED AFTER THE DATE INDICATED ON THIS DOCUMENT.

USE ONLY THE PART NUMBER FROM MS24677 FOR DESIGN AND REPLACEMENT.

CANCELLED MS24676 SCREWS CANNOT ALWAYS REPLACE MS24677 SCREWS AND SHOULD BE USED ONLY WHERE APPLICABLE UNTIL EXISTING STOCK IS DEPLETED.

MS24677 SCREWS SHALL BE USED IN LIEU OF THE CANCELLED MS24676 SCREWS OF THE SAME DASH NUMBERS. FOR EXAMPLE:

SCREWS MS24676-1 THROUGH MS24676-170
 ARE CANCELLED AND SUPERSEDED BY
 SCREWS MS24677-1 THROUGH MS24677-170

PREPARING ACTIVITY: ARMY-AR CUSTODIANS: ARMY- NAVY- OS AIR FORCE- 99 DLA-	MILITARY SPECIFICATION SHEET TITLE SCREW, CAP, SOCKET HEAD, HEXAGON, DRILLED ALLOY STEEL, (UNC-3A)	SPECIFICATION SHEET NUMBER MS24677D 2 JAN 92 SUPERSEDING MS24677C 5 MARCH 1986 AND MS24676 AMSC- N/A FSC- 5305
REVIEW: MC,MI,SH,IS,11 USER: AS,AT,ME PROJECT NUMBER: 5305-1916		DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.
		Page <u>3</u> of <u>4</u>

