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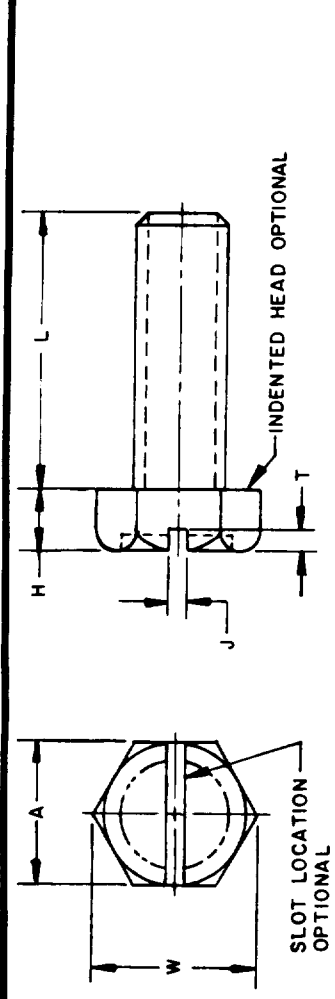


TABLE 1. DASH NUMBERS AND DIMENSIONS

NOMINAL SIZE	NO. 4		NO. 6		NO. 8		NO. 10		1/4		5/16		3/8	
	48	60	40	32	36	32	32	24	28	20	24	18	24	16
A WIDTH ACROSS FLATS	.187 .181	.250 .244	.250 .244	.272	.250 .244	.272	.312 .305	.340	.375 .367	.409	.500 .489	.562 .551		
B WIDTH ACROSS CORNERS	.202	.272	.272		.272		.340		.409		.545	.614		
H HEAD HEIGHT	.060 .049	.093 .080	.093 .080		.110 .096		.120 .105		.190 .172		.230 .208	.295 .270		
J SLOT WIDTH	.039 .031	.048 .039	.048 .039		.054 .045		.060 .050		.075 .064		.084 .072	.094 .081		
T SLOT DEPTH	.036 .025	.046 .033	.046 .033		.066 .052		.072 .057		.101 .083		.122 .100	.156 .131		

L LENGTH	UNC-2A		UNC-2A		UNC-2A		UNC-2A		UNC-2A		UNC-2A		UNC-2A		UNC-2A		UNC-2A		
	CARBON STEEL	CRS STEEZ	CARBON STEEL	CRS STEEZ	CARBON STEEL	CRS STEEZ	CARBON STEEL	CRS STEEZ	CARBON STEEL	CRS STEEZ	CARBON STEEL	CRS STEEZ	CARBON STEEL	CRS STEEZ	CARBON STEEL	CRS STEEZ	CARBON STEEL	CRS STEEZ	
.25	1	1C	11	11C	21	21C	31	31C											
.31	2	2C	12	12C	22	22C	32	32C											
.38	3	3C	13	13C	23	23C	33	33C	43	43C	53								
.50	4	4C	14	14C	24	24C	34	34C	44	44C	54	64	74	74C					
.62	5	5C	15	15C	25	25C	35	35C	45	45C	55	65	65C	75C	85	85C	95	95C	
.75	6	6C	16	16C	26	26C	36	36C	46	46C	56	66	66C	76C	86	86C	96	96C	
.88					27	27C	37	37C	47	47C	57	67	67C	77C	87	87C	97	97C	
1.00							48	48C	58	58C	68	68C	78	78C	88	88C	98	98C	
1.25									69	69C	79	79C	89	89C	99	99C	109	109C	
1.50											70	70C	80	80C	90	90C	100	100C	
1.75													91	91C	101	101C	111	111C	
2.00														92	92C	102	102C	112	112C

ENTIRE STANDARD REVISED

P.A. ARMY-AR Other Cust NAVY-SH AIR FORCE-99	INTERNATIONAL INTEREST	TITLE SCREW, MACHINE-STEEL, HEXAGON HEAD, SLOTTED, UNF-2A AND UNC-2A	MILITARY STANDARD MS51849
PROCUREMENT SPECIFICATION FF-S-92	SUPERSEDES:	PAGE 1 OF 2	

