



FED SUP CLASS  
5305

USER SYMBOLS

REVISION SYMBOLS  
DLA-15  
USAF-B2

REQUIREMENTS

- (B) 1 MATERIAL CORROSION AND HEAT RESISTANT STEEL PER AMS 5732
- 2. MANUFACTURER'S SPECIFICATION AMS 7478
- 3 PART SUBJECT TO FLUORESCENT PENETRANT INSPECTION PER AMS 2645
- 4 SURFACE ROUGHNESS UNLESS OTHERWISE SPECIFIED, 125 MICROINCHES PER AMST B46 1
- (B) 5 MANUFACTURER'S IDENTIFICATION THE MANUFACTURER'S SYMBOL PER MIL-STD-1291 (SEE FIG 1 ) SHALL BE MARKED ON THE BOLT HEAD (SEE FIG 1) MARKING MAY BE FORMED BY FORGING, STAMPING, OR LASER MARKING SHALL BE RAISED OR INDENTED 0 010 INCH MAXIMUM

NOTES

- 1 BREAK SHARP EDGES .003-.015 INCH UNLESS OTHERWISE SPECIFIED.
- 2. DIMENSIONS IN INCHES
- 3 UNLESS OTHERWISE SPECIFIED TOLERANCES LINEAR DIMENSIONS  $\pm$  010, ANGULAR  $\pm$  5°
- 4 DO NOT USE UNASSIGNED PART NUMBERS
- 5. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE
- 6 THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE SAE COMMITTEE E-25, GENERAL STANDARDS FOR AEROSPACE PROPULSION SYSTEMS

"Review/user information is current as of the date of this document  
For future coordination of changes to this document draft circulation  
should be based on the information in the current DODDIS "

This military standard is approved for use by all Departments  
& Agencies of the Department of Defense. Selection for all new  
engineering and design applications and for repetitive use shall  
be made from this document

APPROVED 15 AUG 60 KEYWORD (B) FOR CHANGES SEE SHEETS 1 AND 2

P.A. NAVY - AS Other Cust	TITLE	MILITARY STANDARD
	CREW, MACHINE-DRIVEN DOUBLE HEXAGON, EXTENDED WASHER HEAD, J2-45	MS 9177(AS)
PROCUREMENT SPECIFICATION NONE	SUPERSEDES.	SHEET 2 OF 2